This specification section uses numbered level paragraph styles, which were not included in versions of Word prior to Word 97. In the interests of clarity, all paragraph styles are formatted flush left.

Specification editor’s choice items are shown in [square brackets]. (Optional) paragraphs denote items available at additional cost.

Use TAB to go DOWN one paragraph number level; SHIFT+TAB to go one paragraph number level UP.

SECTION 105613 – Metal storage shelving [(FrameWRX/CoreSTOR)]

1. GENERAL
	1. RELATED DOCUMENTS
		1. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.
	2. SUMMARY
		1. This Section includes the following:

Metal Storage Shelving

Cantilever base carriage

* + 1. Related Work, Not Furnished:

Casework or enclosures

* + 1. Related Sections:

[Sections in Division 9 – Finishes, relating to metal shelving finish.]

* + 1. Allowances:
		2. Alternates:
	1. REFERENCES
		1. American National Standards Institute (ANSI) Standards:

Applicable standards for fasteners used for assembly.

* + 1. American Society for Testing and Materials (ASTM) Standards:

Applicable standards for steel sheet materials used for fabrication.

* + 1. American Institute Of Steel Construction (AISC) Standards:

Applicable standards for steel materials used for fabrication.

* 1. DESCRIPTION
		1. General: Metal Storage Shelving with cantilever base carriage
		2. Finishes:

Fabricated Metal Components and Assemblies: All components to be painted with an electrostatically applied Powder Coat paint that can meet or exceed test requirements set out by ASTM standard D3451-06 Standard Guide for Testing Coating Powders and Powder Coatings.

Sizes can be described in paragraph below or in a SCHEDULE attached as the last page of the section.

* + 1. Sizes:

Available in a nominal lengths of [24] [30] [33.7] [36] inches ([610MM] [762MM] [856MM] [914MM]) as noted on drawings.

Available in nominal widths of [15] [24] [28] inches ([381MM] [610MM] [711MM]) as noted on drawings.

Available in maximum height of [48] inches ([1219MM]) as noted on drawings.

* 1. PERFORMANCE REQUIREMENTS
		1. Design Requirements:

Limit overall width to [\_\_\_\_] inches [\_\_\_\_] MM.

Limit overall depth to [\_\_\_\_] inches [\_\_\_\_] MM.

Limit overall height to [\_\_\_\_] inches [\_\_\_\_] MM.

* + 1. [Seismic Performance: Provide metal shelving capable of withstanding the effects of earthquake movement when required by applicable building codes.]
	1. SUBMITTALS
		1. Product Data: Submit manufacturer's product literature and installation instructions for each type of metal shelving storage system required. Include data substantiating that products to be furnished comply with requirements of the contract documents.
		2. Shop Drawings: Show fabrication, assembly, and installation details including descriptions of procedures and diagrams. Show complete extent of metal shelving storage system installation layout including quantities, locations and types of accessory units required. Include notations and descriptions of all installation items and components.

Show installation details at non-standard conditions, if any.

Provide layout, dimensions, and identification of each unit corresponding to sequence of installation and erection procedures.

Provide installation schedule and complete erection procedures to ensure proper installation.

* + 1. Samples: Provide minimum 3 inch (76MM) square example of each color and texture on actual substrate for each component to remain exposed after installation.
		2. Selection Samples: For initial selection of colors and textures, submit manufacturer's color charts consisting of actual product pieces, showing full range of colors and textures available.
		3. Warranty: Submit draft copy of proposed warranty for review by the [Architect] [Architect/Engineer] [Engineer] [Designer].
		4. Maintenance Data: Provide in form suitable for inclusion in maintenance manuals for metal shelving storage system. Data shall include operating and maintenance instructions, parts inventory listing, purchase source listing, emergency instructions, and similar information.

Submit manufacturer's instructions for proper maintenance materials and procedures.

Submit manufacturer's printed instructions for maintenance of installed work, including methods and frequency recommended for maintaining optimum condition under anticipated use conditions. Include precautions against using materials and methods, which may be detrimental to finishes and performance.

* + 1. [Reference List: Provide a list of recently installed metal shelving storage systems to be visited by owner, architect, and contractor. Intent of list is to aid in verifying the suitability of manufacturer's products and comparison with materials and product specified in this section.]
	1. QUALITY ASSURANCE
		1. Manufacturer Qualifications: Engage an experienced manufacturer who is ISO 9001 certified for the design, production, installation and service of metal shelving storage systems. Furnish certification attesting ISO 9001 quality system registration.
		2. Installer Qualifications: Engage an experienced installer who is a manufacturer's authorized representative for the specified products for installing metal shelving storage systems.

Minimum Qualifications: 1-year experience installing metal shelving storage systems of comparable size and complexity to specified project requirements.

* 1. DELIVERY, STORAGE AND HANDLING
		1. Follow manufacturer’s instructions and recommendations for delivery, storage and handling requirements.
	2. PROJECT CONDITIONS
		1. Field Measurements: Verify quantities of metal shelving storage units before fabrication. Indicate verified measurements on Shop Drawings. Coordinate fabrication and delivery to ensure no delay in progress of the Work.
		2. Established Dimensions: Where field measurements cannot be made without delaying the Work, establish dimensions and proceed with fabricating metal shelving storage system units without field measurements. Coordinate construction to ensure actual dimensions correspond to established dimensions.

Sequencing and Scheduling paragraph can be omitted unless project conditions dictate that and incremental installation sequence is warranted or necessary.

* 1. [SEQUENCING AND SCHEDULING]
		1. Sequence metal shelving storage system units [with other work] to minimize possibility of damage and soiling during remainder of construction period.
		2. Schedule installation of specified metal shelving storage system after finishing operations; including painting have been completed.
		3. Provide components, which must be built in at a time, which causes no delays general progress of the Work.
		4. Pre-installation Conference: Schedule and conduct conference on project site to review methods and procedures for installing metal shelving storage system units including, but not limited to, the following:

Recommended attendees include:

* + - 1. Owner's Representative.
			2. Prime Contractor or representative.
			3. The [Architect] [Architect/Engineer] [Engineer/Architect] [Engineer] [Designer].
			4. Manufacturer's representative.
			5. Subcontractors or installers whose work may affect, or be affected by, the work of this section.]
	1. Warranty
		1. Provide a written warranty, executed by Contractor, Installer, and Manufacturer, agreeing to repair or replace units, which fail in materials or workmanship within the established warranty period. This warranty shall be in addition to, and not a limitation of, other rights the Owner may have under General Conditions provisions of the Contract Documents.
		2. Limited Lifetime Warranty: Subject to the terms in the written warranty, warrant the original purchaser exclusively that the metal shelving storage system manufactured by it will be free from defects in materials and workmanship for the lifetime of the shelving.
	2. [MAINTENANCE]
		1. [Provide manufacturer’s extended maintenance agreement for [\_\_\_\_] [years] [months], commencing on the day the standard maintenance warranty ends.]

A separate maintenance agreement paragraph may not be required since accessory items have few parts requiring long-term or continuing maintenance.

1. PRODUCTS
	1. MANUFACTURERS
		1. General: Products are based upon metal shelving storage system (CoreSTOR) manufactured by **Spacesaver Intermountain, 249 south 400 East, Salt Lake City, UT 84111 801-363-5882**.
	2. BASIC MATERIALS
		1. General: Provide materials and quality of workmanship, which meets or exceeds established industry standards for products specified. Use furniture grade sheet metal, wood panels, plastic laminate and fasteners for component fabrication unless indicated otherwise. Material thicknesses/gauges are manufacturer’s option unless indicated otherwise.
	3. MANUFACTURED COMPONENTS
		1. Base Carriage Unit:
2. Base carriages will be fabricated with unpainted aluminum.
3. Leveling of the carriage base will be accomplished through four independently adjustable leveling domes.
4. Base carriages will include steel front and side trim covers; painted to match shelving, fastened to carriage for aesthetic purposes. Trim kits to include handle and hardware.
5. No connection base carriage points will be visible from outside the unit.
6. Base carriages will include adjustable motion dampening devices to provide for smooth transitions into both extended and retracted positions.
7. All the above components will be field serviceable and replaceable. All fasteners will be removable. Under no circumstances must it be necessary to replace the carriage base for simple field repairs.
8. Upon request, testing data demonstrating the life cycle of these mechanisms must be available. That data must be based on a minimum of 20,000 carriage cycles. Further, the data must demonstrate that after the testing the mechanism still responds to the operator's actions.
	* 1. Welded Frame Uprights:
			1. The welded frame shall consist of 2 vertical upright columns constructed of a minimum of 14-gauge (1.9MM) steel. Upright column shall be 2" (51MM) deep with a 1 1/4" face with 1/2" (13MM) return flanges. The uprights are fully welded to a tubular top spreader and a channel bottom spreader. The uprights shall have shelf attachment slots on 1" (25MM) increments the entire length of the upright. Slots shall be 5/8" x 1/4" (16MM x 6MM). Uprights shall include location indicators the entire length of upright on a minimum of 6" (152MM) centers.
			2. The tubular top spreader shall be a minimum of 14-gauge (1.9MM) steel tube 2 1/2" tall x 1" wide (64MM tall x 25MM wide).
			3. The bottom spreader channel shall be a 16-gauge (1.5MM) channel 1-3/4" tall x 1" wide (44MM tall x 25MM wide) with two 1/2" (12MM) square holes provided for cage nuts for use with optional levelers.
			4. Non-welded frame cantilever type shelving units are unacceptable.
		2. Base supports:
			1. A base support shall be provided to provide lateral unit stability. The support shall be a minimum of 14-gauge (1.9MM) steel 9" (228MM) high with a 1" (25MM) return on the bottom for support. Support shall attach to frame upright with two 3/8" (10MM) – 16 UNC bolts and 3/8” (10MM) keps nuts.
		3. Shelves:
			1. Shall be a single-piece formed from a minimum of 16-gauge (1.5MM) cold rolled steel with a double 90-degree bend on the rear of the shelf and a double 90-degree bend on the front of the shelf. Shelf front, rear and sides all to be turned up 90-degrees, creating a tray-style shelf. Shelf brackets shall be integral to the shelf itself and have a minimum of three hooks, enabling two-position mounting of the shelf to the column (post). Two-position mounting shall be level and at 17-degree slope for easier access / gravity feed applications.]
		4. Accessories:
			1. [(Optional) Acrylic Canopy Tops: Provide manufacturer’s standard.]
			2. [(Optional) Acrylic End Panels: Provide manufacturer’s standard.]
			3. [(Optional) Metal End Panel: Provide manufacturer’s standard.]
			4. [(Optional) Laminate End Panel: Provide manufacturer’s standard.]
			5. [(Optional) End Panel Mounting Brackets: Provide manufacturer’s standard.]
			6. [(Optional) Plain Backstop – Narrow: Provide manufacturer’s standard.]
			7. [(Optional) Centerstop (Offset for back-to-back shelving): Provide manufacturer’s standard.]
			8. [(Optional) Base Shelf Filler: Provide manufacturer’s standard.]
			9. [(Optional) Flush Mount Closed Back Kit: Provide manufacturer’s standard.]
	1. FABRICATION
		1. General: Coordinate fabrication and delivery to ensure no delay in progress of the Work.
	2. FINISHES
		1. Colors: [Selected from manufacturer’s standard available colors.] [Provide in custom colors as selected by [Architect] [Architect/Engineer] [Engineer.]
		2. Paint Finish: Provide factory applied electrostatic powder coat paint. Meet or exceed specifications of the American Library Association.
9. EXECUTION
	1. EXAMINATION
		1. Examine metal shelving storage units scheduled to receive accessories [with Installer present] for compliance with requirements for installation tolerances and other conditions affecting performance of specified accessory items.
		2. Verify that intended installation locations of units will not interfere with or block established required exit paths or similar means of egress once units are installed.
		3. Proceed with accessory installation only after unsatisfactory conditions have been corrected.
	2. INSTALLATION
		1. General: Follow manufacturer’s written instructions for installation of each type of accessory item specified.
	3. FIELD QUALITY CONTROL
		1. Verify accessory unit alignment and plumb after installation. Correct if required following manufacturer’s instructions.
		2. Remove components that are chipped, scratched, or otherwise damaged and which do not match adjoining work. Replace with new matching units, installed as specified and in manner to eliminate evidence of replacement.
	4. ADJUSTING
		1. Adjust all accessories to provide smoothly operating, visually acceptable installation.
	5. CLEANING
		1. Immediately upon completion of installation, clean components and surfaces. Remove surplus materials, rubbish and debris resulting from installation upon completion of work and leave areas of installation in neat, clean condition.
	6. DEMONSTRATION/TRAINING
		1. Schedule and conduct demonstration of installed accessory items and features with Owner's personnel.
		2. Schedule and conduct maintenance training with Owner's maintenance personnel. Training session should include lecture and demonstration of all maintenance and repair procedures that end user personnel would normally perform.
	7. PROTECTION
		1. Protect system against damage during remainder of construction period. Advise Owner of additional protection needed to ensure that system will be without damage or deterioration at time of substantial completion.

You could use pre-printed schedules and simply add them as last page. Add paragraph 3.8 SCHEDULES and add subparagraph: “A. Equipment Schedules, See next page.” or similar wording.

END OF SECTION